We claim: 1. A method of measurement of topographic features on a surface of a substrate, comprising: 1 2 a) directing a focused beam of particles to fall at a first angle θ_1 on to a first portion of the 3 surface of the substrate, where θ_1 is defined with respect to an average normal to the surface of the substrate; 4 b) detecting particles emitted from the first portion of the surface of the substrate at a second 5 6 angle θ_2 , where θ_2 is defined with respect to the average normal to the surface of the 7 substrate, the particles detected with a particle detector; c) interposing a particle opaque material between the first portion of the surface of the substrate 8 9 and the particle detector, the particle opaque material having an edge; 10 d) determining the relative position of the edge and the first portion of the surface of the 11 substrate from the results of the detection of particles. 2. The method of claim 1, where the particles of the focused beam of particles are charged 2 particles. 1 3. The method of claim 2, where the charged particles are electrons. 4. The method of claim 2, where the charged particles are ions. 1

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5. The method of claim 1, where the particle opaque material is separate from the substrate.

6. The method of claim 5, further comprising: 1 e) directing the focused beam of particles on to a plurality of portions of the surface of the 2 substrate; then, 3 f) determining the topographic features of the plurality of portions of the surface from the results 4 of the detection of particles. 5 7. The method of claim 6, wherein the topographic features of the plurality of portions form a trench in the substrate, and wherein the trench and the edge form an angle significantly 2 greater than 0°. 3 8. The method of claim 7, wherein the topographic features of the plurality of portions form a 1 trench in the substrate, and wherein the trench and the edge form an angle approximately 2 90°. 3 9. The method of claim 8, wherein the trench in the substrate has sidewalls which are 1 approximately parallel to the average normal to the surface of the substrate. 2 10. The method of claim 1, further comprising: e) repeating steps a-d with at least one of the angles θ_1 and θ_2 changed. 2 11. The method of claim 10, further comprising determining the parameters of the focused 1 particle beam wherein the focused particle beam is focused on the surface of the 2 substrate. 3 12. The method of claim 1, wherein the particle opaque material between the first portion of 1

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the surface of the substrate and the particle detector is a portion of the substrate.

13. The method of claim 12, further comprising: e) directing the focused beam of particles on to a plurality of portions of the surface of the 2 3 substrate; then, 4 f) determining the topographic features of the plurality of portions of the surface from the results 5 of the detection of particles. 14. The method of claim 13, further comprising: 1 e) repeating steps a-f with a change of the angle θ_1 . 2 15. The method of claim 13, wherein 1 2 the plurality of portions of the surface of the substrate are portions of the surface of a trench in

the substrate, and the edge is an edge of the trench.

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Docket No 903-012 (YOR920030427US1) Inventors Oliver C. Wells, Lynne M. Gignac, Jonathan L. Rullan, Conal E. Murray Express Mail ER003099429US Method for SEM measurement of topological features- deposited September 16, 2003